

For more information and technical assistance contact:

Performance Pipe, a division of
Chevron Phillips Chemical Company LP
P.O. Box 269006
Plano, TX 75026-9006
800.527.0662



DriscoPlex[®] 3100 Series Pipe Data Sheet

Typical Material Physical Properties of DriscoPlex[®] 3100 Series

High Density Polyethylene Materials

Property	Unit	Test Procedure	Typical Value
Cell Classification	---	ASTM D3350	334430C
Pipe Properties			
Density	gms / cm ³	ASTM D1505	0.941-0.955 (black)
Melt Index	gms / 10 minutes	ASTM D1238	0.40 - 0.15
Hydrostatic Design Basis 73°F (23°C)	psi	ASTM D2837	NPR (Not Pressure Rated)
Color: UV Stabilizer [C] [E]	---	ASTM D3350	Min 2% Carbon Black Color UV Stabilizer
Material Properties			
Flexural Modulus 2% Secant - 16:1 span: depth, 0.5in/min	psi	ASTM D790	80,000 - 110,000
Tensile Strength at Yield	psi	ASTM D638 Type IV	3000 - 3500
Elongation at Break 2 in/min., Type IV bar	%	ASTM D638	>700
ESCR	hrs	ASTM D1693	F ₂₀ >192
Thermal Properties			
Vicat Softening Temperature	°F	ASTM D1525	256
Brittleness Temperature	F°	ASTM D746	-103
Thermal Expansion	in / in / °F	ASTM D696	1.0 x 10 ⁻⁴

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Before using the piping product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the piping product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the piping product is suited and the information is applicable to the user's specific application. This data sheet provides typical physical property information for polyethylene resins used to manufacture the piping product. It is intended for comparing polyethylene piping resins. It is not a product specification, and it does not establish minimum or maximum values or manufacturing tolerances for resins or for the piping product. These typical physical property values were determined using compression-molded plaques prepared from resin. Values obtained from tests of specimens taken from the piping product can vary from these typical values. Performance Pipe does not make, and expressly disclaims, all warranties, of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of trade or from any course of dealing in connection with the use of information contained herein or the piping product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the piping product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state, or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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SUGGESTED INDUSTRIES AND APPLICATIONS

DriscoPlex® 3100 series product is intended for use in non-pressure electrical conduit and casing applications.

Not for use in pressure applications or recommended for used in applications other than the intended use.

Butt Fusion Conditions:

- 60-90 psig (4.14 - 6.21 bar) interfacial fusion pressure.
- 400-450°F (204 - 232°C) heater surface temperature range.
- Please refer to Performance Pipe's PE3408 fusion procedure.

Available Sizes:

- ¾" through 24" IPS in various DR's, schedules and lengths.
- 6" IPS and smaller available in coils or as straight lengths.

Contact Data:

To secure product information or to leave a message for a sales engineer or technical service representative:

- Phone: 800-527-0662
- Fax: 800-669-7348

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