



## Socket Tooling

McElroy Socket Tooling is perfect for installing fittings and allows you the ability to socket fuse ½" CTS to 4" IPS (16mm to 125mm) pipe. Select the heater, heater adapter, depth gauge/chamfer tool, and a cold ring tool for your application. For 2" and larger fittings, a socket fitting holder is required.

Smaller size socket heater adapters (½" CTS to 1" IPS) are fastened to the sides of the heater. The larger size socket heater adapters (1 ¼" to 4" IPS) or saddle fusion heater adapters, are fastened to the heater face.

- Compact, lightweight
- Hand operated
- Microprocessor controlled heater

## Multi-Mc™ Heaters

Heater Type	Model No.	Input Voltage Requirements	Plug Type *
Heaters have a microprocessor control and dial thermometer to monitor temperature. Requires adapters for use.			
2"	214905	100 -120V, 50/60Hz, 800 Watt, 1Ph	A
2"	214906	200 -240V, 50/60Hz, 800 Watt, 1Ph	C
4"	424315	100 -120V, 50/60Hz, 1,200 Watt, 1Ph	A
4"	424316	200 -240V, 50/60Hz, 1,200 Watt, 1Ph	C

\* Refer to the plug type reference chart on page 107 for your correct plug type.

**MACHINE PLUG TYPE**  
To find the right electrical plug type see  
**Page 107**

**ACCESSORIES**  
To find other related accessories see  
**Page 97**



Visit the Fusion Experts at [www.mcelroy.com](http://www.mcelroy.com)

### Heater Adapter Set



Used to heat pipe and fitting. All adapters have an anti-stick coating.

Part No.	Pipe Size	
SW02676 <sup>4</sup>	4" IPS	4.50" OD
SW02672 <sup>4</sup>	3" IPS	3.50" OD
SW02669 <sup>2</sup>	2" IPS	2.37" OD
SW02668 <sup>2</sup>	1½" IPS	1.90" OD
SW02667 <sup>2</sup>	1¼" IPS	1.66" OD
SW02666 <sup>2</sup>	1¼" CTS	1.38" OD
SW02665	1" IPS	1.32" OD
SW02662	1" CTS	1.13" OD
SW02664	¾" IPS	1.05" OD
SW02661	¾" CTS	0.88" OD
SW02663	½" IPS	0.84" OD
SW02660	½" CTS	0.63" OD
SW14160 <sup>4</sup>	125mm	4.92" OD
SW14159 <sup>4</sup>	110mm	4.33" OD
SW14158 <sup>4</sup>	90mm	3.54" OD
SW14157 <sup>4</sup>	75mm	2.95" OD
SW14156	63mm	2.48" OD
SW14155	50mm	1.97" OD
SW14154	40mm	1.57" OD
SW14153	32mm	1.26" OD
SW14152	25mm	0.98" OD
SW14151	20mm	0.78" OD
SW14150	16mm	0.63" OD

<sup>2</sup> Requires the 2" Multi-Mc Heater

### Chamfer Tool/Depth Gauge



Used to put the required chamfer on the end of the pipe and is used as a depth gauge.

Part No.	Pipe Size	
SW08736	4" IPS	4.50" OD
SW08734	3" IPS	3.50" OD
SW08701	2" IPS	2.37" OD
SW08703	1½" IPS	1.90" OD
SW08705	1¼" IPS	1.66" OD
SW08713	1¼" CTS	1.38" OD
SW08707	1" IPS	1.32" OD
SW08715	1" CTS	1.13" OD
SW08709	¾" IPS	1.05" OD
SW08717	¾" CTS	0.88" OD
SW08711	½" IPS	0.84" OD
SW08719	½" CTS	0.63" OD
SW14321	125mm	4.92" OD
SW14319	110mm	4.33" OD
SW14317	90mm	3.54" OD
SW14315	75mm	2.95" OD
SW14313	63mm	2.48" OD
SW14311	50mm	1.97" OD
SW14309	40mm	1.57" OD
SW14307	32mm	1.26" OD
SW14305	25mm	0.98" OD
SW14303	20mm	0.78" OD
SW14301	16mm	0.63" OD

<sup>4</sup> Requires the 4" Multi-Mc Heater

### Cold Ring Tool



Used with the depth gauge to clamp at the proper depth and to round and hold the pipe to be fused.

Part No.	Pipe Size	
SW02724	4" IPS	4.50" OD
SW02723	3" IPS	3.50" OD
SW02710	2" IPS	2.37" OD
SW02722	1½" IPS	1.90" OD
SW02721	1¼" IPS	1.66" OD
SW02717	1¼" CTS	1.38" OD
SW02720	1" IPS	1.32" OD
SW02716	1" CTS	1.13" OD
SW02719	¾" IPS	1.05" OD
SW02715	¾" CTS	0.88" OD
SW02718	½" IPS	0.84" OD
SW02714	½" CTS	0.63" OD
SW14211	125mm	4.92" OD
SW14210	110mm	4.33" OD
SW14209	90mm	3.54" OD
SW14208	75mm	2.95" OD
SW14207	63mm	2.48" OD
SW14206	50mm	1.97" OD
SW14205	40mm	1.57" OD
SW14204	32mm	1.26" OD
SW14203	25mm	0.98" OD
SW14202	20mm	0.78" OD
SW14201	16mm	0.63" OD

Part No.	Description
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### Insulated Heater Sling



SW08601

Insulated heater sling protects heater and helps maintain a constant temperature.

### Socket Fitting Holder - Required for 2" & larger fittings



SW07101

2" Holder

SW10601

3" Holder

SW11201

4" Holder

### Auxiliary Handle Kit - Includes attaching screws



Suggested for 1¼" fittings and larger.

SW02804

For 2" MultiMc heater.

SW02806

For 4" MultiMc heater.

### Screw/Driver Kit - For use with Multi-Mc™ heaters



A214102

For 2" MultiMc heater.

A424901

For 4" MultiMc heater.

### Spare Chamfer Blade



SW08731

Spare blade for the depth gauge/ chamfer tool.

### Socket Tooling Storage Box



ASW02901

Storage box for all your socket tooling and accessories.

### Pyrometer Kit



A218803

Measures surface temperature of heater.