

Patent No. 5,676,009



### LineTamer™

With the McElroy LineTamer, you can install coiled PE pipe, conduit, and duct faster than installations with straight, cut lengths of pipe. You can install an entire coil of pipe with a minimum of two fusion joints. The LineTamer cost effectively straightens and re-rounds coiled pipe to meet or exceed ASTM D2513 ovality requirements. It removes coil set for speedy installations on the job site. The **3" to 6" IPS LineTamer** comes equipped with 4" to 6" re-rounding rollers, an optional 3" to 4" re-round rollers are also available and the unit is powered by hydraulic controls for ease of operation.

The **2" IPS LineTamer** allows you to straighten and re-round 2" IPS PE pipe, conduit, and duct quickly with minimal training. Ball thrust bearings make for easy roller adjustment to remove the coil set in the pipe for straightening.

### Coiled Pipe Trailers

Proper handling of coiled pipe, conduit, or duct requires the McElroy LineTamer to be mounted on a specially designed, heavy duty, coil pipe trailer. McElroy has worked closely with several OEM trailer manufacturers to provide complete trailer packages featuring the LineTamer. Each trailer has been engineered to handle the coil and correctly align the pipe to optimize re-rounding and straightening. Custom configurations, such as coil self loading, powered threading rollers, and other customer specific features are available. Contact your McElroy representative about a LineTamer trailer package to meet your pipe handling needs.



Example of Coiled Pipe Trailer

### 2" IPS LineTamer

- Straightens and re-rounds 2" IPS pipe
- Can install a full coil of pipe with only two fusion joints
- Removes coil set for speedy installations
- Ball thrust bearings for easy adjustment

### 3-6" IPS LineTamer

- Straightens and re-rounds 3" to 6" IPS pipe
- Can install a full coil of pipe with only two fusion joints
- Removes coil set for speedy installations
- Self contained hydraulic power unit



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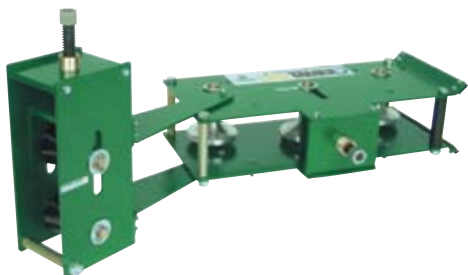
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# Coiled Pipe Straightener & Re-rounder

# LineTamer™

## 2" IPS LineTamer

LineTamer (no trailer) with 2" IPS rollers installed.



Package	Model No.	Length	Width	Height	Weight
2" IPS LineTamer	LT0122	44.44" (1129mm)	19.75" (502mm)	20.38" (518mm)	119 lbs. (54 kg)

## 3-6" IPS LineTamer

LineTamer (no trailer) with 4"-6" IPS rollers installed, gasoline powered CARB compliant HPU.




Package	Model No.	Length	Width	Height	Weight
6" LineTamer & HPU	ALT0048	96" (2438mm)	46" (1168mm)	50" (1270mm)	1015 lbs. (460 kg)
6" LineTamer only	LT0048	96" (2438mm)	46" (1168mm)	50" (1270mm)	850 lbs. (386 kg)

Part No.	Description
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Part No.	Description
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Part No.	Description
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### Hydraulic Power Unit

	LT0172	5HP gasoline HPU for 3" - 6" LineTamer
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### 3" - 4" Re-round Roller Kit

	LT0037	Kit is required for re-rounding 3" - 4" IPS pipe. Includes 2 re-round rollers and stop plates.
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### Tandem Hydraulic Power Unit

	LT0171	Tandem 5HP gasoline HPU for SweetWater Metal Products self loading trailer.
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