

JCM 132 All Stainless Steel Extended Range Universal Clamp Couplings

JCM 132 Extended Range All Stainless Universal Clamp Coupling - Double/Multi-Band

JCM 132 Extended Range All Stainless Steel Universal Clamp Couplings are designed especially for systems with both asbestos-cement and cast iron pipe, or with oversized pipe. This extended range, multi-band clamp provides a full circumferential seal and extra wide range. Only 6 clamps are needed to fit all cast-iron and asbestos-cement pressure pipe in sizes 4" through 12". Extra range and safety factor make this clamp particularly suited for pipe sizes 10" and larger. All stainless steel construction makes the 132 All Stainless Steel Clamps corrosion resistant and ideal for use in corrosive environments.

JCM 132 All Stainless Extended Range/Multi-Band clamps are designed to accommodate the working characteristics of large diameter pipe, especially in hot or acidic soils. In the repair applications to large diameter pipe, there are several factors to be considered to maintain pipe integrity and return to 100% service capacity. Factors which are critical to the application include: size and type of pipe, severity of damage, working pressure or service requirements, location or repair and time factor. JCM 132 All Stainless UCC Design criteria accommodate these factors by providing the following strength features...

Heavy Duty Lug - and positive fastener attachment provides the safety factor and solid platform to support the increased bolt torque levels required to compress the gasket and seal the damaged area.

Large Bolts - supply bolting power and high torque ability to fully contract the full circumferential gasket.

Thick Stainless Steel Band - increases pressure holding capability and provides even, consistent compression over the gasket area.

JCM Series 130 Stainless Steel Universal Clamp Couplings

Nominal sizes 1-1/2" - 8" have 5/8" bolts

Nominal sizes 10" and larger 3/4" bolts



MATERIAL SPECIFICATIONS - JCM 132 ALL STAINLESS UNIVERSAL CLAMP COUPLINGS

BAND: 18-8 Type 304 Stainless Steel. Optional 316 material available.

LUGS: CF-8 Cast Stainless Steel (equivalent to 304 Stainless Steel). Optional 316 material available.

BOLTS: 18-8 Type 304 Stainless Steel. Optional 316 material available.

GASKET: Compounded for use with water salt solutions, mild acids bases and sewage. Other gaskets available upon request.

JCM 132 All Stainless Steel Extended Range Universal Clamp Couplings

JCM 132 All Stainless Steel Extd. Range Clamp Coupling - for systems in hot soils or corrosive environments. Provides extra corrosion resistance of all stainless steel.



Double Band Clamps

Nom. Pipe Size (IN.)	Clamp O.D. Range (IN.)	132 Stainless Steel Extended Range Clamp Number	Clamp Width - Approximate Weight						
			6"	7"	12"	15"	18"	24"	30"
			Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#
4	4.44 - 5.24 4.74 - 5.57	0450 0480	•	•	•	•	•	•	•
			9#	11#	16#	20#	25#	32#	44#
6	6.62 - 7.42 6.84 - 7.64	0663 0690	•	•	•	•	•	•	•
			10#	12#	19#	26#	30#	38#	55#
8	8.62 - 9.42 8.99 - 9.79	0863 0905	•	•	•	•	•	•	•
			11#	13#	20#	29#	33#	40#	55#
10	10.72 - 11.72 11.04 - 12.24	1075 1110	-	-	•	-	•	•	•
					32#		48#	64#	80#
12	12.72 - 13.92 13.14 - 14.34 13.65 - 14.65	1275 1320 1365	-	-	•	-	•	•	•
					34#		51#	68#	85#
14	15.20 - 16.20	1530	-	-	•	-	•	•	•
					36#		54#	72#	89#
14 - 16	16.00 - 17.00 17.20 - 18.20	1600 1740	-	-	•	-	•	•	•
					37#		56#	74#	92#
16 - 18	18.40 - 19.40	1846	-	-	•	-	•	•	•
					39#		59#	78#	97#
18 - 20	19.40 - 20.40 20.40 - 21.40	1950 2050	-	-	•	-	•	•	•
					41#		62#	82#	103#
20 - 22	21.40 - 22.40 22.50 - 23.60	2160 2260	-	-	•	-	•	•	•
					45#		67#	90#	111#

Multi-Band Clamps

24	23.80 - 25.00 25.50 - 26.70 27.90 - 29.10	2400 2580 2800	-	-	•	-	•	•	•
					59#		88#	108#	146#
24 - 30	29.80 - 31.00 31.70 - 32.90	3000 3200	-	-	•	-	•	•	•
					64#		95#	128#	158#
36	37.85 - 39.20	3830	-	-	•	-	•	•	•
					82#		123#	164#	205#

HOW TO ORDER

- Determine O.D. of pipe.
- Select proper clamp O.D. range and band width.
- Determine Model Number.
- Specify clamp number. Model 102 or 172.

Example: To fit Cast Iron pipe, 6.90 O.D. with 6" width, order: 132-0690-6

Larger sizes and ranges available upon request, contact JCM Sales Team.

Clamps do not prevent lateral movement of pipe. Applications in which the pipe may move out of the clamp, proper anchorage of the pipe must be provided.

