

DriscoPlex[®] PE3608 / (PE3408) Pipe Pipe and Fittings Data Sheet

Typical Material Physical Properties of DriscoPlex[®] PE3608 / (PE3408)

High Density Polyethylene Materials

Property	Unit	Test Procedure	Typical Value
Material Designation	---	PPI TR-4	PE3608
Cell Classification	---	ASTM D3350	345464C
Pipe Properties			
Density	gms / cm ³	ASTM D1505	0.955 (black)
Melt Index Condition 190 / 2.16	gms / 10 minutes	ASTM D1238	0.08
Hydrostatic Design Basis 73°F (23°C)	psi	ASTM D2837	1600
Hydrostatic Design Basis 140°F (60°C)	psi	ASTM D2837	800
Color: UV Stabilizer [C] [E]	---	ASTM D3350	Min 2% carbon Black Color UV Stabilizer
Material Properties			
Flexural Modulus 2% Secant - 16:1 span; depth, 0.5 in / min	psi	ASTM D790	>110,000
Tensile Strength at Yield	psi	ASTM D638 Type IV	3200
Elongation at Break 2 in / min., Type IV bar	%	ASTM D638	>700
Elastic Modulus	psi	ASTM D638	>150,000
Hardness	Shore D	ASTM D2240	62
PENT	hrs	ASTM F1473	>100
Thermal Properties			
Vicat Softening Temperature	°F	ASTM D1525	256
Brittleness Temperature	°F	ASTM D746	-103
Thermal Expansion	in / in / °F	ASTM D696	1.0 x 10 ⁻⁴

For more information and technical assistance contact:

Performance Pipe, a division of
Chevron Phillips Chemical Company LP
P.O. Box 269006
Plano, TX 75026-9006
800.527.0662



SUGGESTED INDUSTRIES AND APPLICATIONS

<u>Potable Water Mains</u>	<u>Horizontal Directional Drilling (HDD)</u>	<u>Marine Service</u>
<u>Sliplining</u>	<u>Water transmission Lines</u>	<u>Pipe Bursting</u>
<u>Industrial Water Mains</u>	<u>Ash, Tailings & Abrasives</u>	<u>Mining</u>
<u>Municipal Water Utilities</u>	<u>Open-cut and Bury</u>	<u>Culverts</u>
<u>Rural Water Distribution</u>	<u>River Crossings</u>	<u>Plow-in</u>
<u>Mun. & Ind. Sewer</u>	<u>Trenchless Technologies</u>	<u>Crude oil</u>
<u>Fire Main Piping</u>	<u>Rural Water Distribution</u>	<u>Plow-in</u>

Butt Fusion Conditions

- 60-90 psig (4.14-6.21 bar) interfacial fusion pressure.
- 400-450° (204-232°C) heater surface temperature range.
- Please refer to Performance Pipe's PE3608 (PE3408) fusion procedure, Bulletin PP 750.

Available Sizes

- ¾" through 54" IPS
- 4" through 36" DIPS

Specification Data

The resin, pipe and fitting listed may comply with one or more of the standards below.

<u>Applicable Standards</u>	<u>DriscoPlex® Pipe Series</u>	<u>PE3608 (PE3408)</u>	<u>PE4710 (d_f)</u>
<u>ASTM F714, NSF 61, ASTM D3035</u>	4000, 4100, 4200, 4300, 4400, 4500, 4600, 4700	0.5	0.63
<u>AWWA C906, AWWA C901</u>	4000, 4100, 4200, 4300, 4400, 4500, 4600, 4700	0.5	0.63
<u>FMA, AWWA, F714</u>	1500, 1600	0.5	---
<u>API 15LE, ASTM D2513</u>	6400	0.5	0.63

Bulletin: PP 109

Revision Date September, 2006

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Before using the piping product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the piping product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the piping product is suited and the information is applicable to the user's specific application. This data sheet provides typical physical property information for polyethylene resins used to manufacture the piping product. It is intended for comparing polyethylene piping resins. It is not a product specification, and it does not establish minimum or maximum values or manufacturing tolerances for resins or for the piping product. These typical physical property values were determined using compression-molded plaques prepared from resin. Values obtained from tests of specimens taken from the piping product can vary from these typical values. Performance Pipe does not make, and expressly disclaims, all warranties, of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, allegedly arising from any usage of trade or from any course of dealing in connection with the use of information contained herein or the piping product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with th

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NOTICE: This data sheet provides typical physical property information for polyethylene resins used to manufacture PERFORMANCE PIPE polyethylene piping products. It is intended for comparing polyethylene piping resins. It is not a product specification, and it does not establish minimum or maximum values or manufacturing tolerances for resins or for piping products. Some of these typical physical property values were determined using compression molded plaques. Values obtained from tests of specimens taken from piping product can vary from these typical values. Performance Pipe has made every reasonable effort to ensure the accuracy of this data sheet, but this data sheet may not provide all necessary information, particularly with respect to special or unusual applications. The data sheet may be changed from time to time without notice. Contact Performance Pipe to determine if you have the most recent edition.

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